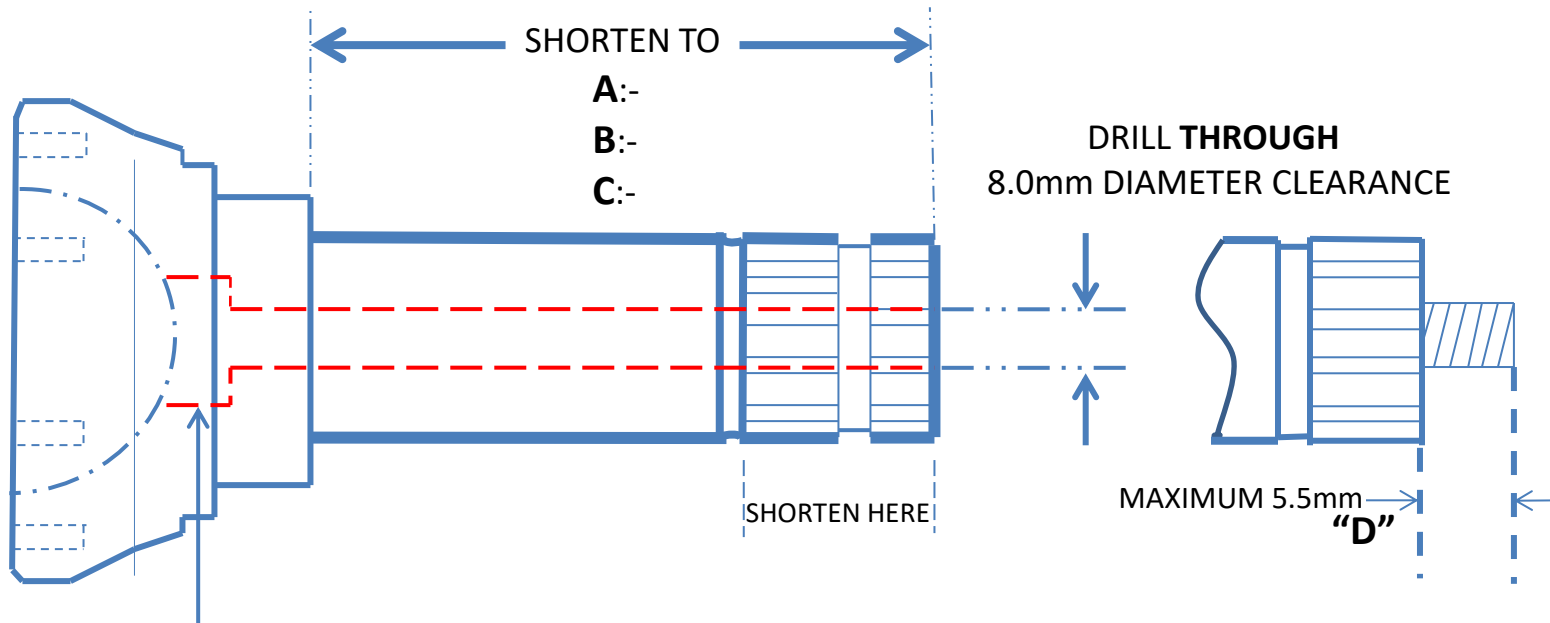


SIERRA 7.5" DRIVE SHAFT MODIFICATION



COUNTER BORE ~ TO SUIT M8X1.25 CAP HEAD BOLT
BOLT LENGTH

A~ EQUAL LENGTH :- APPROX 109mm UNDER HEAD

B~ UNEQUAL LENGTH :- APPROX 87mm UNDER HEAD

C~ UNEQUAL LENGTH :- APPROX 130mm UNDER HEAD

SHORTEN DRIVE SHAFT TO :-

A:- EQUAL LENGTH DIFF FLANGES BOTH SIDES :- 76.25mm

B:- UNEQUAL LENGTH DIFF FLANGES SHORT :- 57.25mm

C:- UNEQUAL LENGTH DIFF FLANGES LONG :- 95.25mm

NOTE: TRIAL FIT BOLT TO FLANGE AND CHECK CORRECT THREAD LENGTH AT THE SHAFT END ("D") AND CLEARANCE BETWEEN END OF BOLT AND THE DIFF CROSS PIN, TRIM BOLT TO SUIT.

FITTING: APPLY SILICONE SEALANT TO THE SHANK AND AROUND THE HEAD OF THE BOLT AND TIGHTEN TO – 30 Nm.